Pat. App. No. 10/677,771 Applicant: J. Burnes et al. Atty. No. 2312

Specification portions showing changes made on June 3, 2005

The following sentences are added at the end of the first full paragraph (line 18) on Page 5

Fig. 1 and 2 show that end flange 24 lies in the vertical y-z plane; and that bottom flange 22 lies in the horizontal x-y plane. The bottom flange runs from the bottom ends of the end flange, along the bottom of shell 46, and extends outwardly from the y-z plane. Fig. 1 shows how buttresses 38L, 38C, 38R, 40L, 40R and their outward-facing surface portions run upwardly from the bottom flange 22.